

# CM-1060 Assembly Update, September 2022

The Infiltrator CM-1060 tank mold was compressed slightly during initial molding trials creating clip rail and clip boss deformations in the area of the two clip bosses nearest the outlet opening of the tank. These deformations can make it difficult to install the clips in this area. While the deformation to the mold does not impact the structure or watertightness of the tank, it can make assembly more time consuming unless the four clips in this area are installed with the procedure described below. The deformed section of the mold is currently being rebuilt and will be replaced in March of 2023. In the interim, following the instructions below will help make the assembly process easier.

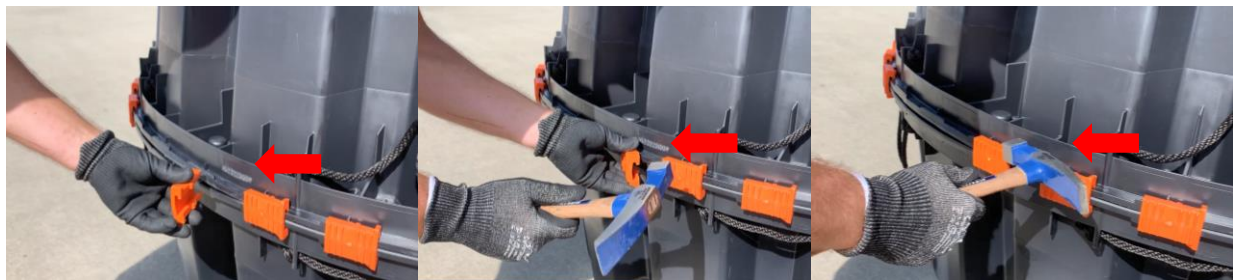


The deformations are located at the outlet end of the tank between the upper and lower serial numbers. Attaching the two mid-seam clips in this area can be difficult. The mid-seam curls up and away from the centerline and is thicker in the deformed area. All but the two clip bosses identified in the photo above should receive clips with relative ease. These two deformed clip bosses will receive clips if installed in a specific direction and specific order.

Install clips on all of the clip bosses except on the two identified deformed clip bosses. Follow the steps below to complete the installation.

### Assembly Option A:

Step 1) Beginning from right to left install the right-hand clip (below serial number in location 1), starting the clip from right side of the boss moving to the left

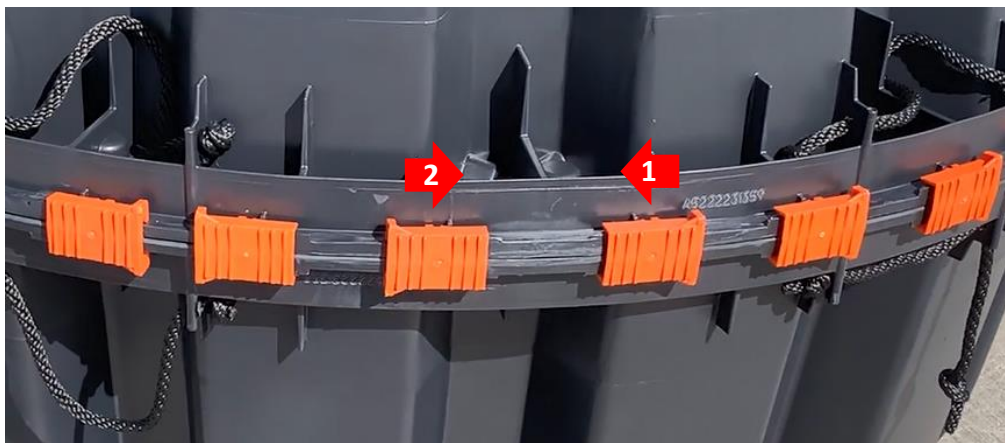


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Step 2) Follow the same process for the next clip (location 2), moving to the left, starting the clip from left side of the boss moving to the right.



If installing the clips is still challenging, please refer to assembly option B below:



### Assembly Option B:

If it is still difficult attaching the two final center clips, Infiltrator has developed a modified black clip that provides a wider opening that fits over the deformed clip rail. The dimension of locking mechanism on the clip remains unchanged and can be used in any location on the tank and will provide as secure attachment. The modified clip is intended for use on the furthest two clip locations on the outlet end of the tank. These black clips are available at no cost from Infiltrator by calling your customer service representative. The clips are packaged in bags of (20) pieces.



Please contact us with any questions or assembly issues that you are facing. We appreciate your help in working through this assembly challenges during this transition period.