Riser-Grommet Installation

Note: It is recommended to perform this installation prior to connecting the riser to a tank or to additional riser(s).

Note: Maximum hole size should not exceed 2-7/8".

1. Measure and mark the location of the grommet.
   a. For the 12" riser maintain a minimum distance of 3" from the ribs at the wide opening and 2" from the narrow opening of the riser (See Detail 1).
   b. For the 6" riser measure and mark a pilot hole measured at 1.5" from the wide opening of the riser (See Detail 2).

2. Drill hole through riser.
   a. Use the appropriate hole saw for pipe diameter. Start with the drill in the reverse and drill until a groove has formed in the riser. Then set the drill to forward and drill opening at the pre-marked location.
   b. Remove debris from the hole and smooth surface with knife or grinder.

3. Set appropriately sized grommet into opening.

4. Attach riser to tank.
   a. For IM-Tanks follow Infiltrators IM-Series Tank Riser Connection Guidance Document for EZsnap Risers.

5. Bevel the edge of the pipe and coat the beveled end with soapy water or a non-stick spray.

6. Set pipe into the grommet.