The Infiltrator IM-540 is a lightweight strong and durable septic/pump tank. This watertight tank design is offered with Infiltrator’s line of custom-fit risers and heavy-duty lids. Infiltrator injection molded tanks provide a revolutionary improvement in plastic tank design, offering long-term exceptional strength and watertightness.

**Features & Benefits**

- Strong injection molded polypropylene construction
- Lightweight plastic construction and inboard lifting lugs allow for easy delivery and handling
- Integral heavy-duty green lids that interconnect with TW™ risers and pipe riser solutions
- Structurally reinforced access ports eliminate distortion during installation and pump-outs
- Reinforced structural ribbing offers additional strength
- Can be installed with 6” to 48” of cover
- Can be pumped dry during pump-outs
- Suitable for use as a pump tank or rainwater (non-potable) tank
- No special installation, backfill or water filling procedures are required
- No special water filling requirements are necessary
- The tank may be backfilled with suitable native soil. See installation instructions for guidance.

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**TANK CUTAWAY**

Reinforced 24” structural access port

**MID-SEAM CUTAWAY**

Reinforced watertight mid-seam gasketed connection

**RISER CUTAWAY**

Custom fit TW Riser

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Protecting the Environment with Innovative Wastewater Treatment Solutions
IM-540 General Specifications and Illustrations

The IM-540 is an injection molded two piece mid-seam plastic tank. The IM-540 injection molded plastic design allows for a mid-seam joint that has precise dimensions for accepting an engineered EPDM gasket. Infiltrator’s gasket design utilizes technology from the water industry to deliver proven means of maintaining a watertight seal. The two-piece design is permanently fastened using a series of non-corrosive plastic alignment dowels and locking seam clips. The IM-540 is assembled and sold through a network of certified Infiltrator distributors.

Must be backfilled and installed in accordance with Infiltrator Water Technologies, Infiltrator IM-Series Septic Tank General Installation Instructions and for shallow ground water conditions reference the Infiltrator IM-Series Tank Buoyancy Control Guidance.

Please visit www.infiltratorwater.com/images/pdf/ManualsGuides/TANK01.pdf for the latest information.

<table>
<thead>
<tr>
<th>IM-540</th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Total Capacity</td>
<td>552 gal (2090 L)</td>
</tr>
<tr>
<td>Length</td>
<td>64.9&quot; (1648 mm)</td>
</tr>
<tr>
<td>Width</td>
<td>61.7&quot; (1567 mm)</td>
</tr>
<tr>
<td>Height</td>
<td>54.6&quot; (1387 mm)</td>
</tr>
<tr>
<td>Maximum Burial Depth</td>
<td>48&quot; (1219 mm)</td>
</tr>
<tr>
<td>Minimum Burial Depth</td>
<td>6&quot; (152 mm)</td>
</tr>
<tr>
<td>Maximum Pipe Diameter</td>
<td>4&quot; (100 mm)</td>
</tr>
<tr>
<td>Weight</td>
<td>169 lbs (77 kg)</td>
</tr>
</tbody>
</table>

4 Business Park Road
P.O. Box 768
Old Saybrook, CT 06475
860-577-7000 • Fax 860-577-7001
1-800-221-4436
www.infiltratorwater.com

INTEGRITY IN TECHNOLOGY

U.S. Patents: 4,759,661; 5,017,041; 5,156,488; 5,336,017; 5,401,116; 5,401,459; 5,511,903; 5,716,163; 5,888,778; 5,898,844 Canadian Patents: 1,329,959; 2,004,564 Other patents pending. Infiltrator, Equalizer, Quick4, and SideWinder are registered trademarks of Infiltrator Water Technologies. Infiltrator is a registered trademark in France. Infiltrator Water Technologies is a registered trademark in Mexico. Contour, MicroLeaching, PolyTuff, ChamberSpacer, MultiPort, PostLock, QuickOut, QuickPlay, SnapLock and StraightLock are trademarks of Infiltrator Water Technologies. PolyLok is a trademark of PolyLok, Inc. TUF-TITE is a registered trademark of TUF-TITE, INC. Ultra-Rib is a trademark of IPEX Inc.

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